

**Fig. 1**

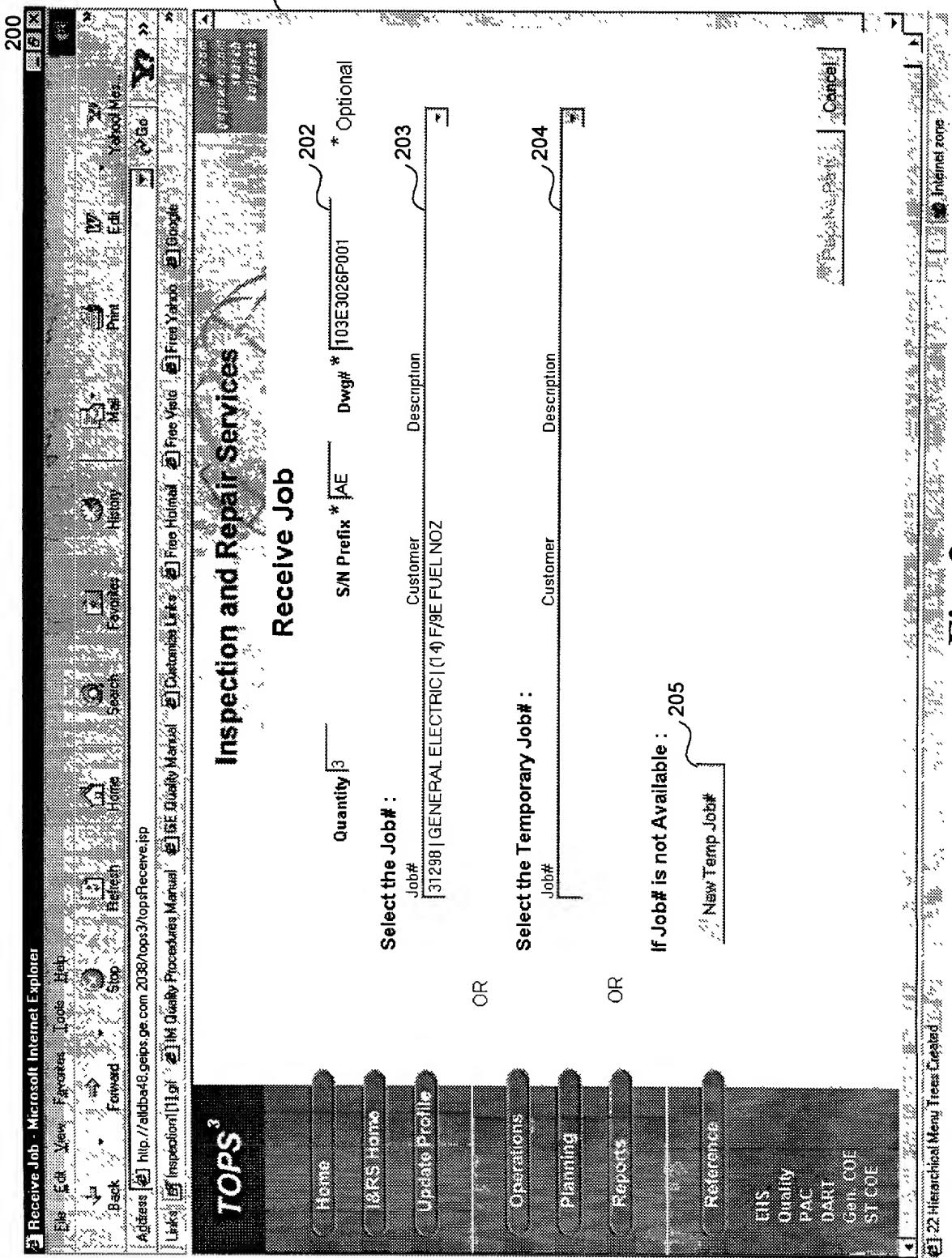


Fig. 2

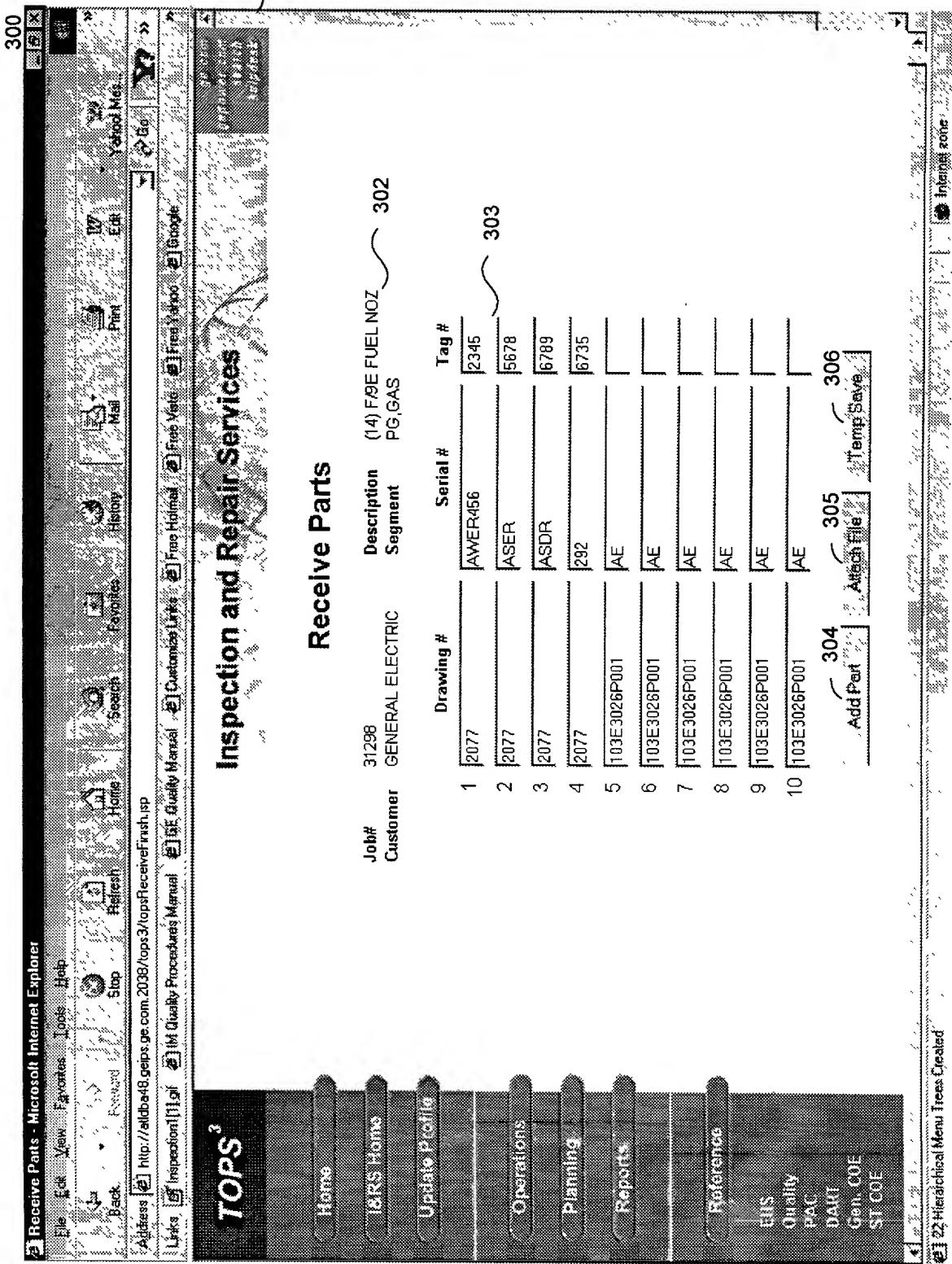


Fig. 3

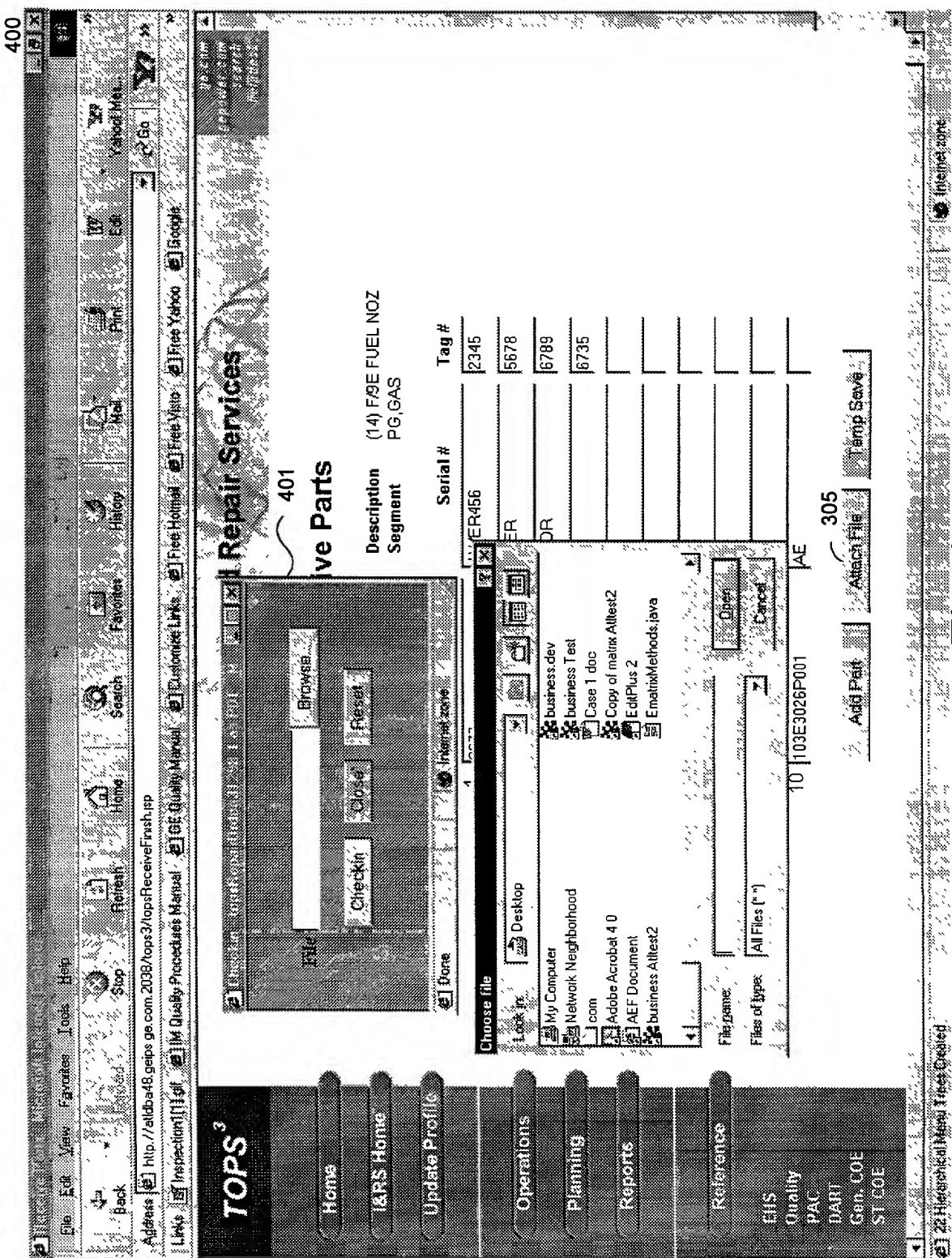
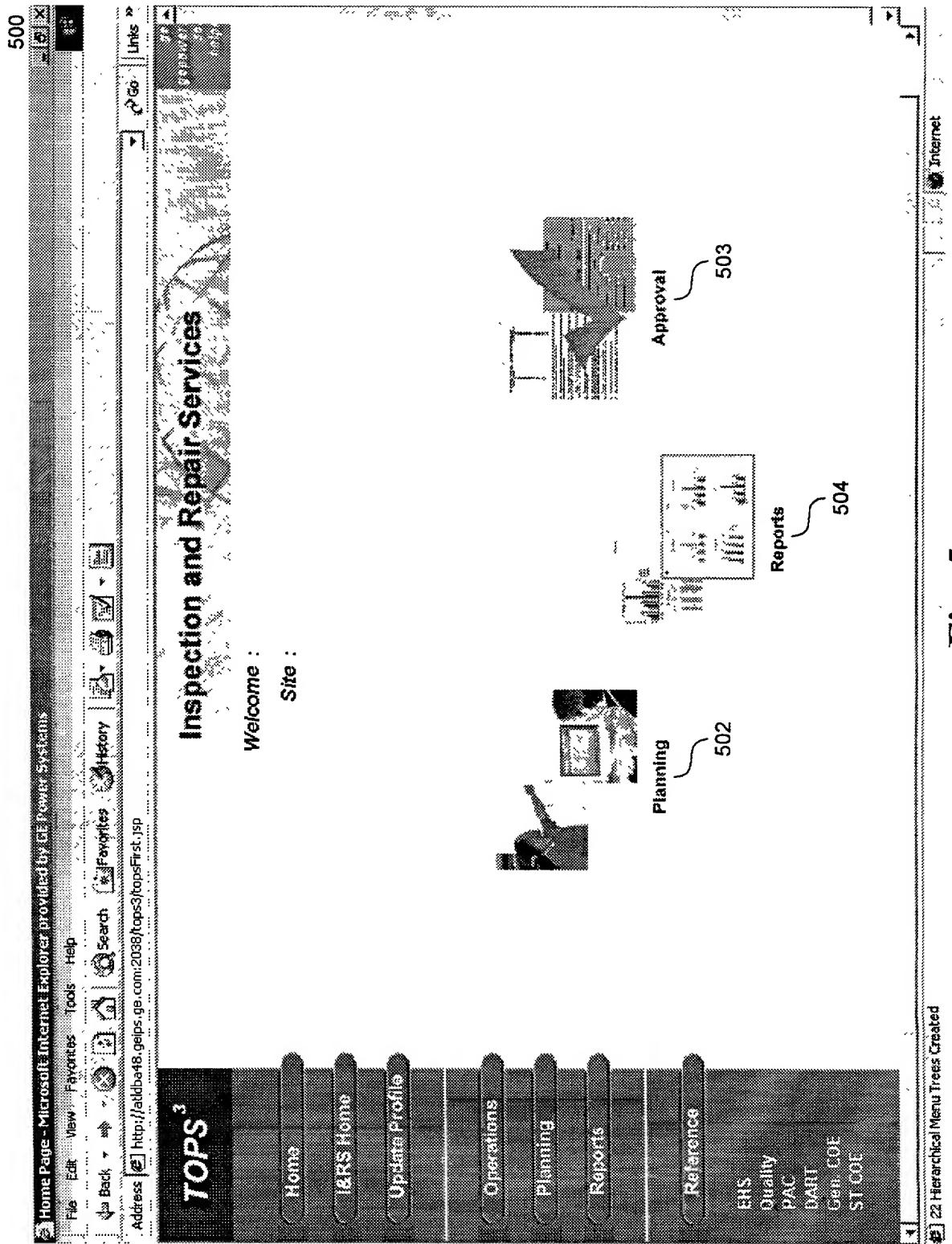


Fig. 4



**Fig. 5**

600

Planning - Microsoft Internet Explorer provided by EX Power Systems

File Edit View Favorites Tools Help

Back Search Favorites History

Address http://atidb48.geps.ge.com:2038/|tops3|topsPlanning.jsp

601

TOPS<sup>3</sup>

Inspection and Repair Services

Planning Search

Select the Available Job#

Job#	Customer	Description
30481   TRANS CO   F3 LP ROTOR		
Segment		
Component		
Customer		
Drawing #		

602

603

Plan Information

Standard Plan	OR	Previously Built Plan
SP20001   7E11 Rotor		

Reference

EHS  
Quality  
PAC  
DARI  
Gen. OE  
S1 COE

Next

Fig. 6

Planning Parts - Microsoft Internet Explorer provided by GE Power Systems

File Edit View Favorites Tools Help

Address  Back  Home  Search  Favorites  Help

Planning Assembly

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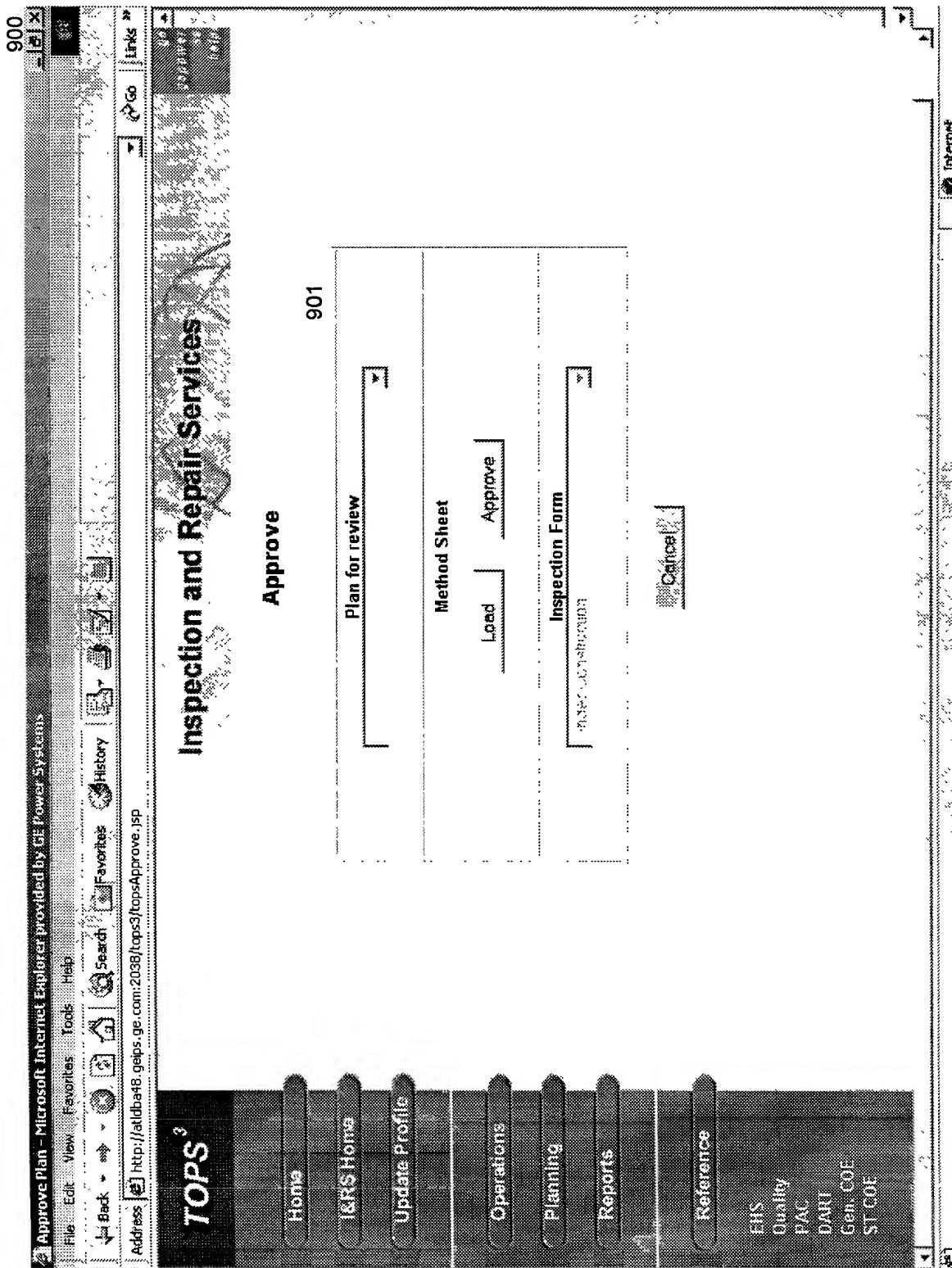
1981

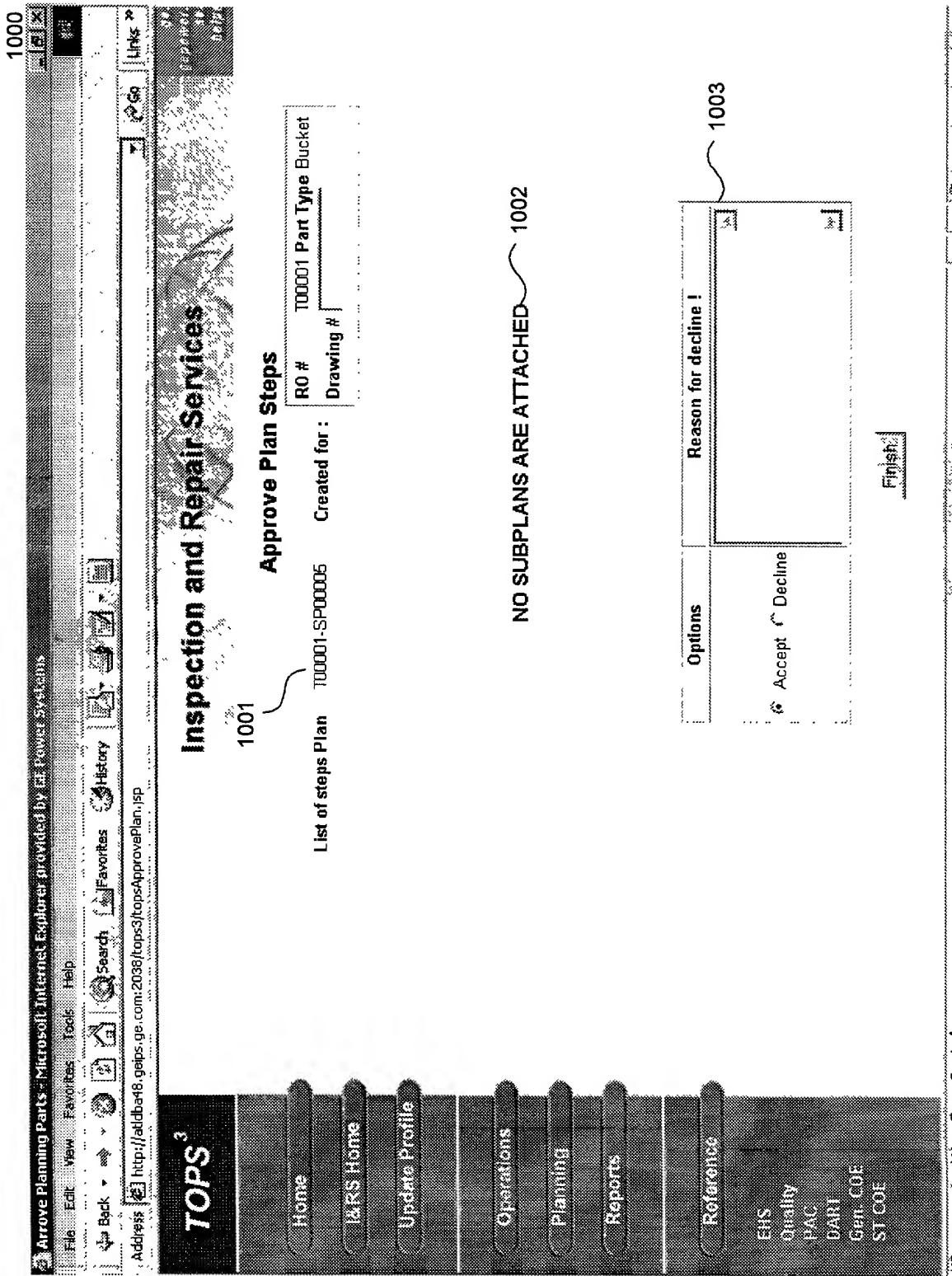
19

 <b>TOPS</b> <b>3</b>		<b>Planning Steps</b> <b>Segment : PG,GAS</b> <b>Customer : TRANSCO</b>																																					
<b>800</b> <b>Planning Parts - Microsoft Internet Explorer modified by GE Power Systems</b> <b>File Edit View Favorites Tools Help</b> <b>Back Search Favorites History Links ?</b> <b>Address : http://aduad8.gerts.ge.com:2038/itops/PlanningStep.asp</b>		<b>801</b> <table border="1"> <thead> <tr> <th>Mile Stone</th> <th>Sub plan</th> <th>Step</th> <th>OpCode</th> <th>Duration</th> <th>Description</th> <th>Insp. Form</th> <th>M. Sheet</th> <th>Select</th> </tr> </thead> <tbody> <tr> <td>10</td> <td>010</td> <td>WF16</td> <td></td> <td></td> <td>Set rotor vertical and install in stacking stanc</td> <td></td> <td></td> <td></td> </tr> <tr> <td>10</td> <td>020</td> <td>WF17</td> <td></td> <td></td> <td>Unstretch turbine rotor studs</td> <td></td> <td></td> <td></td> </tr> <tr> <td>10</td> <td>030</td> <td>WF19</td> <td></td> <td></td> <td>Disassemble Turbine Rotor</td> <td></td> <td></td> <td></td> </tr> </tbody> </table>		Mile Stone	Sub plan	Step	OpCode	Duration	Description	Insp. Form	M. Sheet	Select	10	010	WF16			Set rotor vertical and install in stacking stanc				10	020	WF17			Unstretch turbine rotor studs				10	030	WF19			Disassemble Turbine Rotor			
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<b>804</b> <b>Drawing# - Serial#</b>		<b>805</b> <table border="1"> <thead> <tr> <th>Parts Available</th> <th>Parts On Hold</th> <th>Reassign Parts</th> <th>Show parts on Final Step</th> <th>Keep Parts On Hold</th> <th>Release Hold</th> <th>Scrap Part</th> <th>Show Scrap Part</th> </tr> </thead> <tbody> <tr> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> </tbody> </table>		Parts Available	Parts On Hold	Reassign Parts	Show parts on Final Step	Keep Parts On Hold	Release Hold	Scrap Part	Show Scrap Part																												
Parts Available	Parts On Hold	Reassign Parts	Show parts on Final Step	Keep Parts On Hold	Release Hold	Scrap Part	Show Scrap Part																																
<b>806</b> <table border="1"> <thead> <tr> <th>View Extra Text</th> <th>Attach Insp Form</th> <th>Detach Insp Form</th> <th>View Insp Form</th> <th>View M. Sheet</th> <th>Detach M. Sheet</th> <th>Attach M. Sheet</th> <th>Finish</th> <th>Cancel</th> </tr> </thead> <tbody> <tr> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> </tbody> </table>		View Extra Text	Attach Insp Form	Detach Insp Form	View Insp Form	View M. Sheet	Detach M. Sheet	Attach M. Sheet	Finish	Cancel																													
View Extra Text	Attach Insp Form	Detach Insp Form	View Insp Form	View M. Sheet	Detach M. Sheet	Attach M. Sheet	Finish	Cancel																															

**Fig. 8**

**Fig. 9**





**Fig. 10**

1100

Approve Plan - Microsoft Internet Explorer provided by GE Power Systems

File Edit View Favorites Tools Help

Back  Home  Favorites  History  Search  Links  Links

Address:   Go  Links

1101

**TOPS**

**Inspection and Repair Services**

**Approve Method Sheet**

Method#  View  1102

Approve  Reject  1103

Finish  Cancel

1104

Home  1OPS Home  Update Profile  Operations  Planning  Reports  Reference  EHS  Quality  PAC  DART  Gen. COT  SPCQE

**Fig. 11**

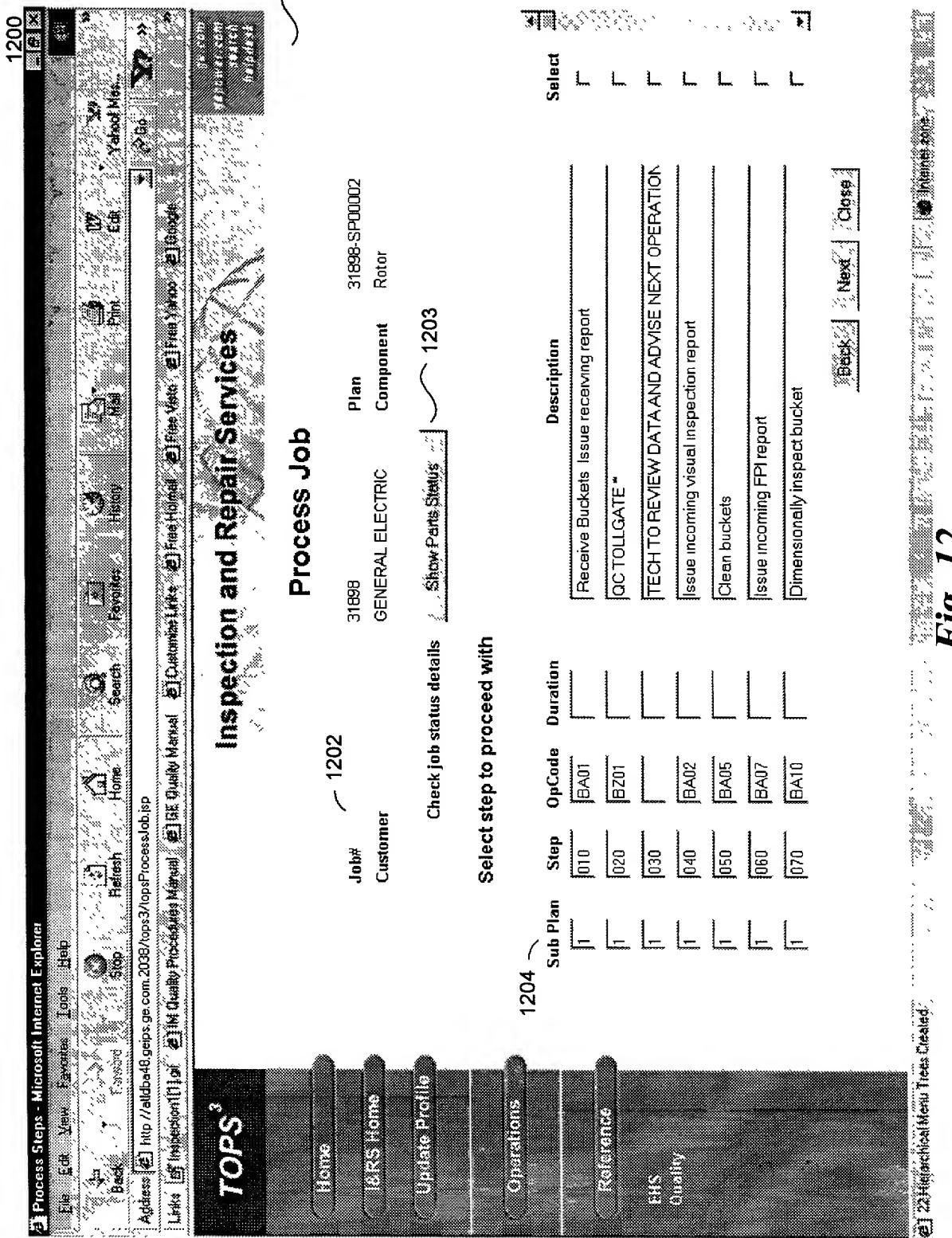
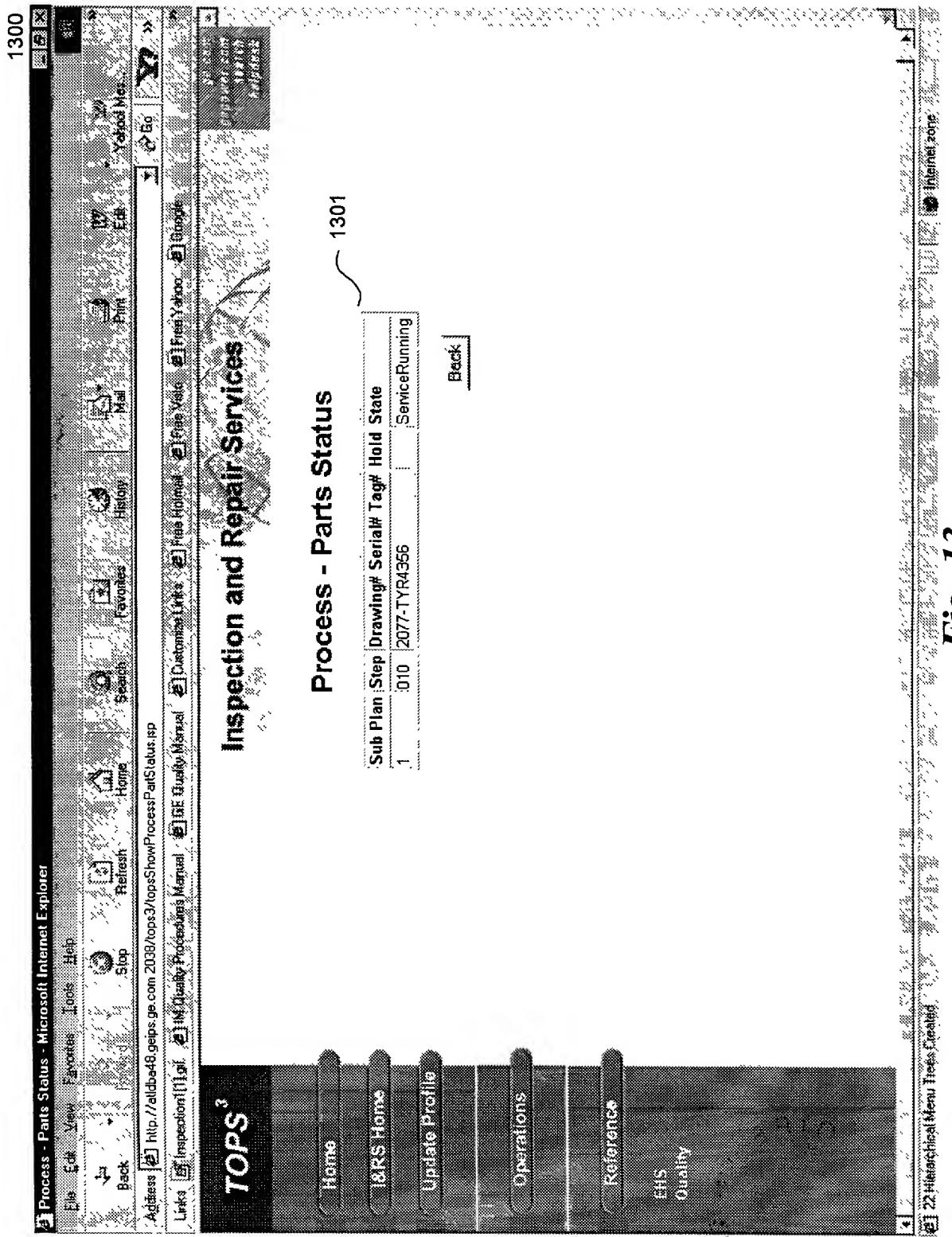


Fig. 12

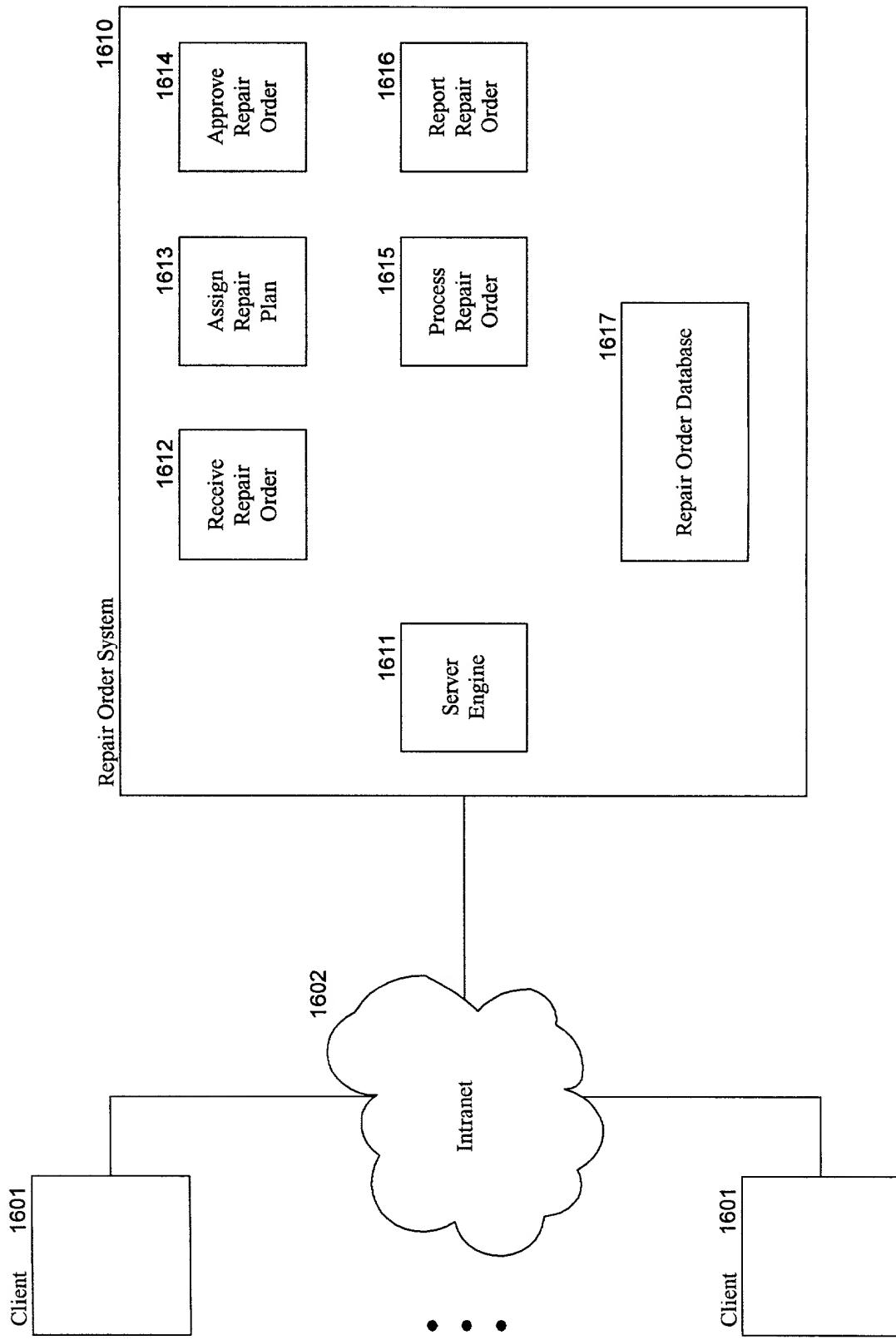


**Fig. 13**

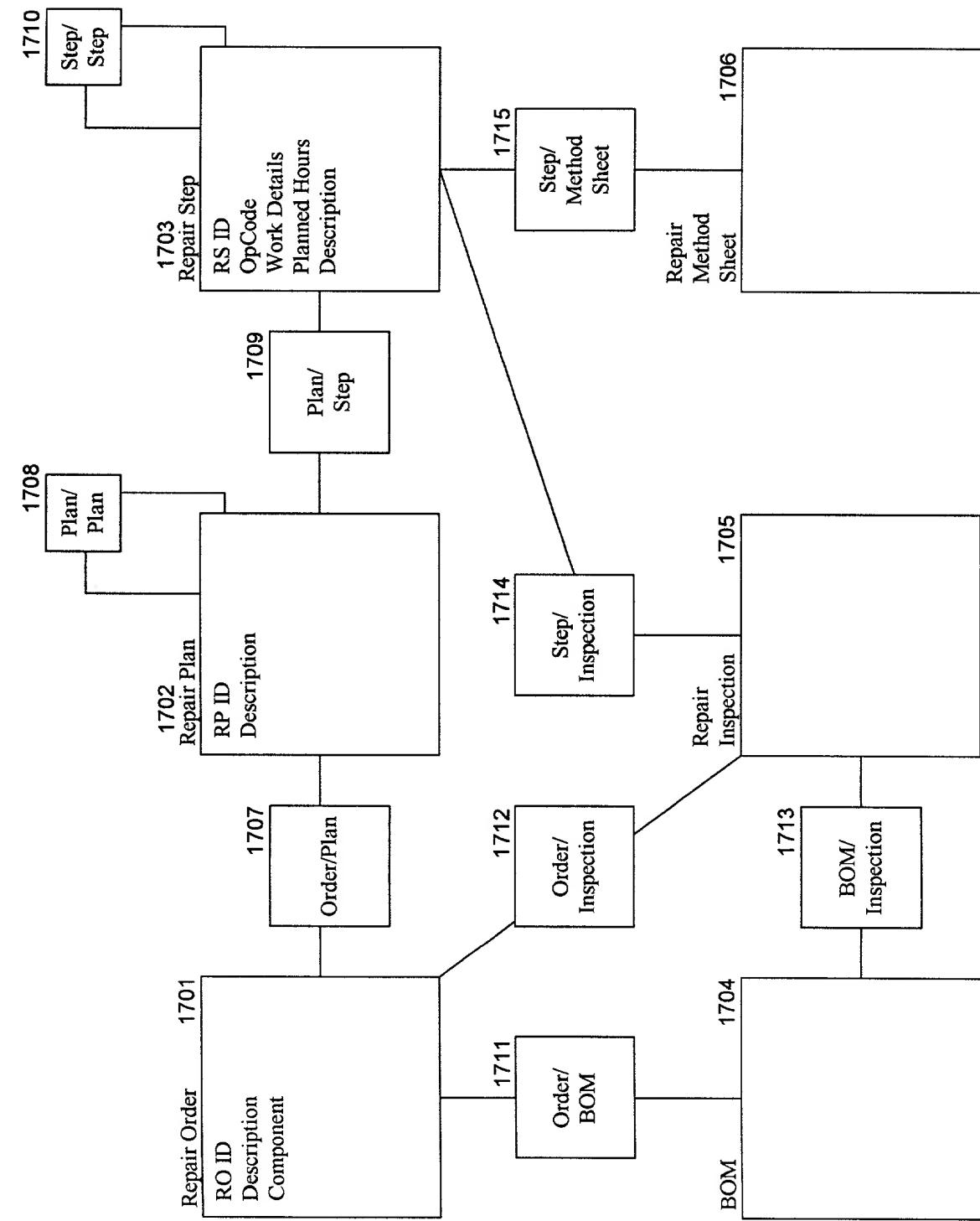
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		<b>1401</b> 	
		<b>1402</b> 	
		<b>1404</b> 	
		<b>1405</b> 	

**Fig. 14**

QPL FA05 - Microsoft Internet Explorer	
File	View
Back	Forward
Address [2] http://22.11.1.22/	Search
EHS Home	
Links [2] Inspection	
Update Profile	
Reference	
EHS	Quality
QPL FA05 - Microsoft Internet Explorer	
QUALITY PERFORMANCE CHECKLIST	
QPL FA05	
INTERNAL INSPECTION (in progress)	
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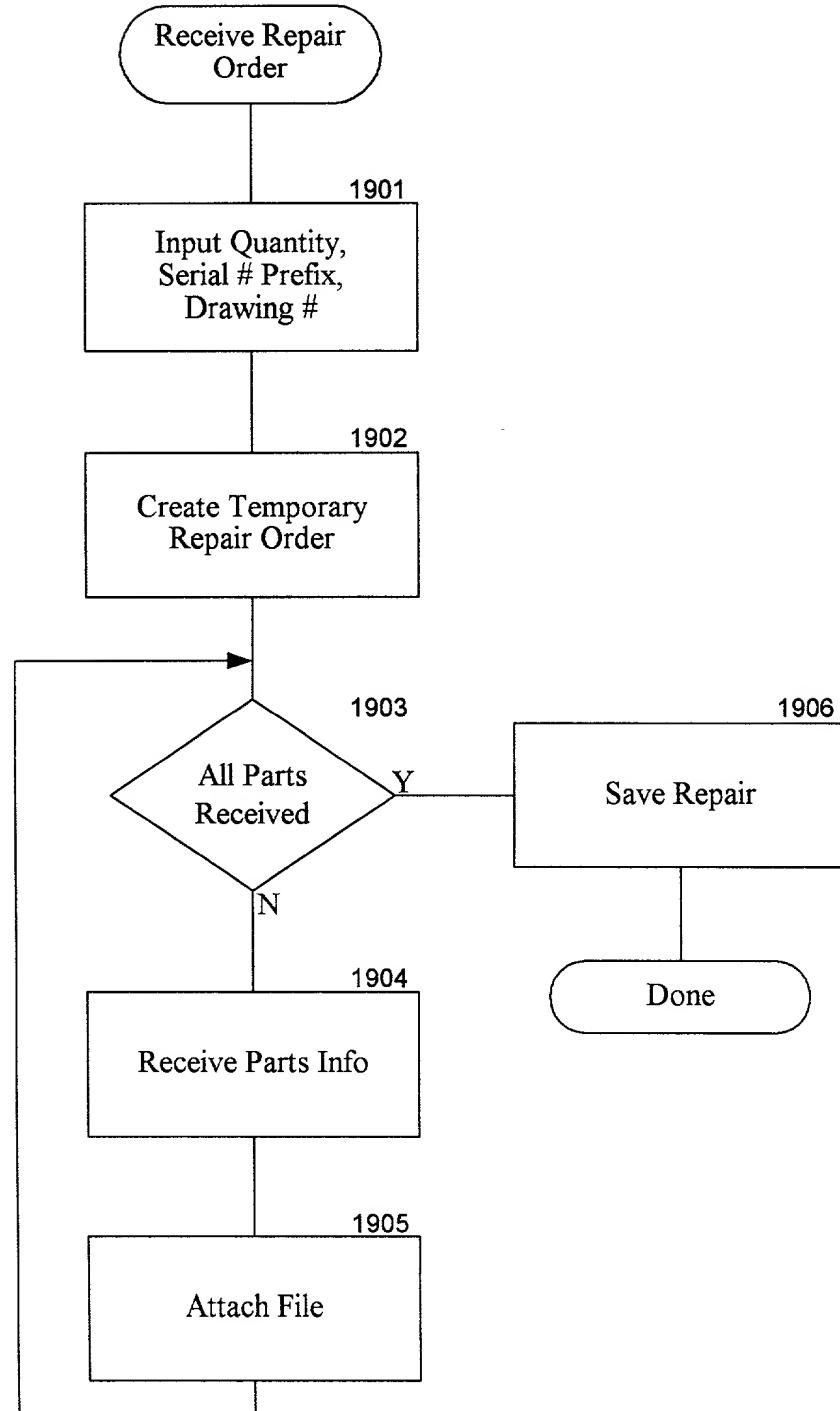
**Fig. 16**



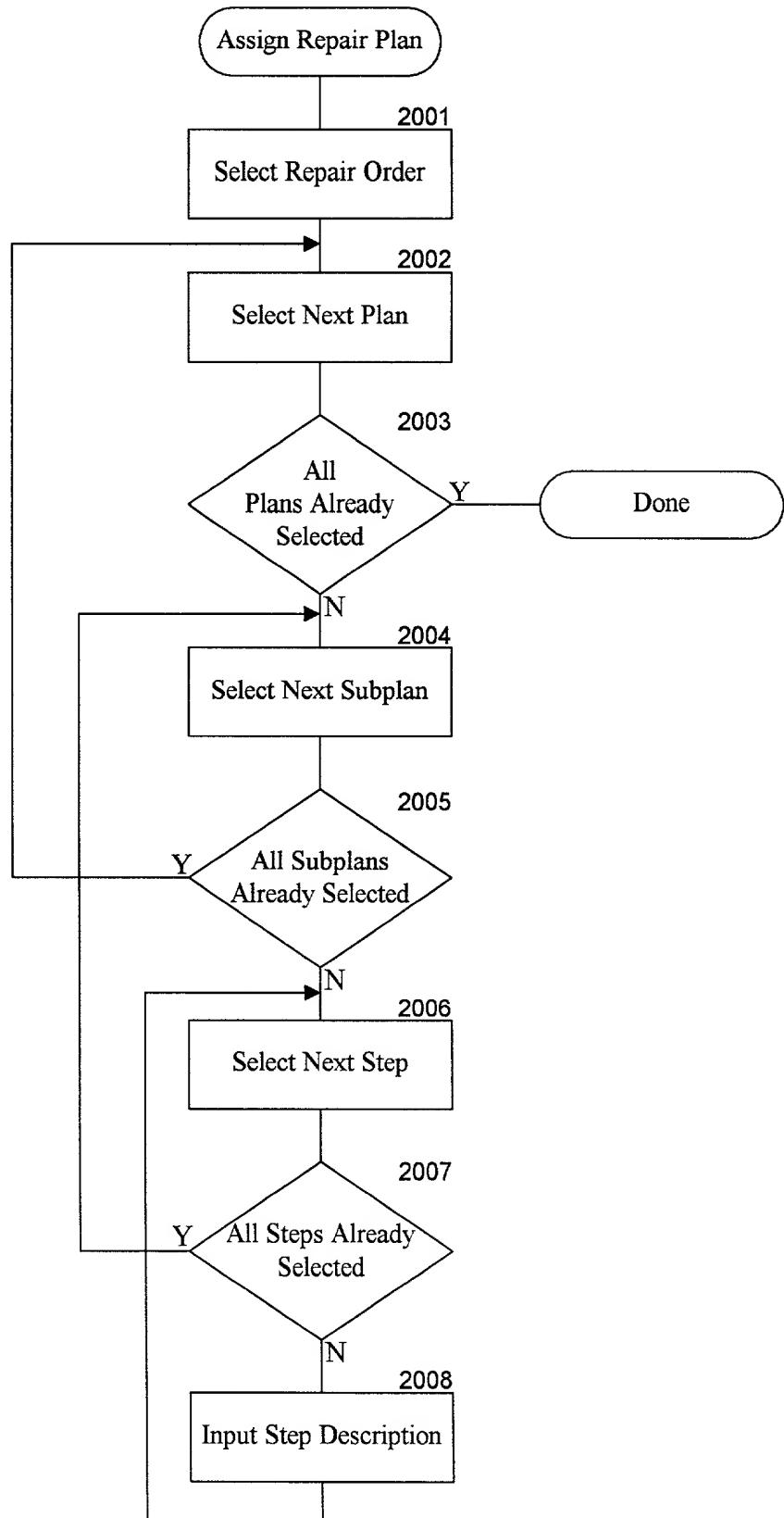
**Fig. 17**



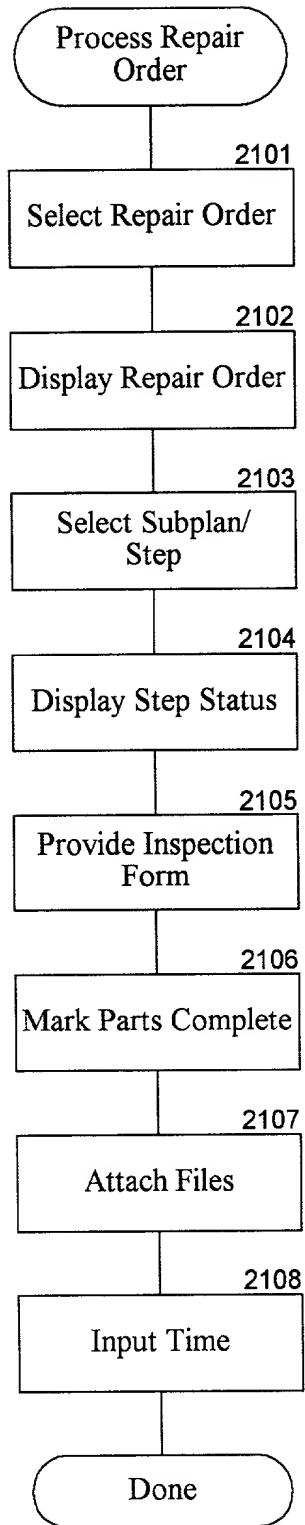
*Fig. 18*



*Fig. 19*



*Fig. 20*



*Fig. 21*